

SOUTH PRODUCTION NOTES

Aug 18, 2015
3-11 Shift notes

BASF EMPLOYEES
265 Last Recordable
199 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

MOCs and powder room updates completed. First batch was pulled up and working on extruding late day shift. When we tried second batch, could not get ammonia to pump. Work order was submitted for electrician, and notified Steve Niewiadomski with the work order. Hold until this is resolved.

#1 RC / AI 3952:

Holding the several bags on floor until restarting line.

#2 MED line / Cu 0860:

HOLD for now. Engineers to discuss what to do next and when.

#2 RC/ Cu 0860:

Bringing down to repair discharge trunnion roller (roller shifted to east side of calciner and it needs to be cooled, drum lifted and roller reset). Earliest availability will be Wednesday.

#3 MED line / D-1702 done, D 0715 next:

Cleaning (D 0715 next, clean-up sheet on GL desk). Powder room hoppers have been cleaned, everything down to extruder cleaned, filter separator cleaned and filters changed. Working on dryer/spiral next

#3 RC / D-1702:

Calciner was reversed on 2nd shift. Needs to be taken down and started to be cleaned on 3rd. Follow sheet

#4 RC / D-0222 next

Lots of work still needs to be done on the calciner. Feed end overflow hopper was packed with material due to running water thru calciner before cleaning. Still have some crusted material on the tube. Will need engineer to look at to see if it is worth sending someone in to clean. Will review status on Wednesday. The purge air/thermowell tube still needs cleaned off and the screener needs to be reassembled (after receiving cleaning rings).

DC cartridges need to be inspected per the Engineer today. If OK, no need to change. Need to check 4A and 4B blow downs (work order submitted 8/6/15)

#5 RC / Cu 3818:

Temps down, Maintenance to work on removing knockers and thermowell, and contractors inspecting all roto-locks (will be doing that Tues and Wed). No cleaning has been started yet. Clean up sheet on GL desk....including DC filter change outs.

#6 RC & Dryer / D 1756

Continue

West Pfaudler / D-0222 done, cleaning

Continue clean-up on pfaudler...follow sheet. Nitric acid brought to bldg. 31 for rinsing per the clean up instructions. Acid washing on midnights, will need to drain Pfaudler and rinse out. Then look at getting set up for next product (Lucas will be installing temp gauge on lid after rinsing completed (Wednesday).

East Pfaudler/ D 1756:

**Continue.
Shirmer to lift as needed.**

6 Tank:

Tank empty

7 Tank: KLP solution

Tank was emptied. Needs to be rinsed to tote and sent to solid waste for disposal.

National Dryer / D-0222.

We will need to vacuum the national dryer in preparation for Schirmer to soda blast. Still more to vacuum....must be done by early Wed morning.

PK Blender: 3915 Pill Mix

Continue as manpower permits. Should be enough Cat B to make a few more batches, then get ready for Catoxid

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender: D 5206 is next

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks

Tower 3 / E 474:

Loaded and holding for compressor room T3 drain valve (work order submitted, Guy Baetjer working on this Tuesday). If repaired, start up tower.

Tower 6 / Cu 0860:

Continue.

North Screener / Cu 0860:

Continue on.

South Screener / E 474 next:

Switching to E 474. Still needs to be switched.

#2662 (west) Pill Machine / AI-3915:

Continue.

#2664 (east) Pill Machine / AI-3915:

Electrician worked on protection fault issue, Ok now and running again.

TK #2 / V 2010:

Done

TK #4 / Cu 0540 finishing, 2508 next:

Continue to unload and prepare for switchover to 2508.

Harrop Kiln / AI 3920:

Began Loading on 2nd shift Monday.

Building 27 Belt Filter / 5020:

Continue as we have manpower.

PRODUCTION PRIORITIES:

- 1) West Pfaudler
- 2) South Precip/Dry
- 3) Horne Tabletting
- 4) #6RC/East Pfaudler
- 5) #2 RC North (if feed is available)

- 6) #3 MED/#3RC
- 7) #5 Calciner
- 8) #2 MED/#2 RC
- 9) #4 Tunnel Kiln
- 10) #4 Calciner
- 11) Reduction Towers